METHODS OF SAMPLING AND TESTING MT 601-05 MATERIALS SAMPLING, TESTING AND ACCEPTANCE GUIDE - INDEX METRIC VERSION

1 Scope:

1.1 This procedure is intended as a general guide to assist in determining the basis of sampling, testing, inspection and acceptance of various materials and products commonly used on our highway projects.

2 General:

2.1 Listed in MT-601, Sections I and II, are various materials and products, the basis of acceptance for which may vary depending on the specifications, procedures or circumstances relating to these items.

3 Samples and Certification, MT-601, Section I:

- 3.1 In general, the department's responsibility is to assure that the material is sampled at the appropriate interval and the contractor is responsible for taking a representative sample.
- 3.2 Material certifications from manufacturers or suppliers are to meet MDT specifications (refer to subsection 106.03, Certification of Compliance, 1995 Standard Specifications for Road and Bridge Construction). The appropriate certifications, material test reports, and mill test reports must be provided by the prime contractor and attached to a completed form 406 or 407 along with two copies of the completed form 406 or 407 with attachments. The material certifications must be signed by a manufacturers authorized representative, clearly identifying each lot of certified material or assemblies delivered to the work and the Form 406 or 407 must be signed by the prime contractor. The two copies of the Form 406 or 407 are then submitted with all the supporting documentation from the field to the Materials Bureau (1 copy) through the District lab (1 copy), with a properly filled out form 46. The form 46 must be signed by the MDT inspector making the acceptance and be submitted through the Project Manager. The contractor should be aware that without proper certification, one or the other of the following conditions will affect final acceptance:
- 3.2.1 The Project Manager can allow the materials to be incorporated into the work, however, he will not pay for the material until certification is made available. If the certification indicates the material does not meet MDT specifications, he can have the material removed at the contractor's expense, or accept it at a reduced price.
- **3.2.2** The Project Manager will not allow the material to be incorporated into the work.
- 3.3 In general, unless acceptance can be made on the manufacturer's certification, outside testing agency or on field inspection reports, every item used must be sampled and tested with a statement of laboratory acceptance received before it can be incorporated into the work.
- 3.4 Other than proven trade name products which are discussed below in article 4, all major items to be sampled and tested, and all items that may be accepted on the manufacturer's certification or label are listed in alphabetical order with instructions for sampling, testing, and acceptance in MT-601, Section I. Whenever a conflict exists between a particular test method and MT-601, MT-601 will govern.
- 3.5 Acceptance of an established product may be made by the field, based on the manufacturer's certification and previous satisfactory field performance. Random samples will be taken by the field and tested by the Materials Bureau at least once a construction season.

4 Trade Name Products, MT-601, Section II:

4.1 All miscellaneous trade name products listed in Section II of MT-601 can be accepted in the field based on manufacturer's certification as long as the certification complies with subsection 106.03 (<u>Certification of Compliance</u>, 1995 Standard Specifications for Road and Bridge Construction). Products in Section II

of MT-601 have been pre-qualified by the Materials Bureau and have proven to be acceptable when used and applied in accordance with the manufacturer's recommendations. They are acceptable for use without Materials Bureau approval, but cannot be used

4 Trade Name Products, MT-601, Section II: (continued)

as a substitute for another product, grade, type, or class without prior written authorization by the Materials Bureau. To assure specification compliance, submit check samples to the Materials Bureau periodically for testing. Visual checks should also be made to verify the condition of the material.

4.2 In order to assure adherence to specifications, check samples should be submitted to the Materials Bureau periodically for testing. Visual checks should also be made to verify the condition of the material prior to use.

5 Inspected Items (Outside Testing Agency or MDT Laboratory)

- 5.1 Inspect all fabricated items during fabrication. Deliver this material to the project with permanent marks, identifying that it has been inspected, such as a metal tag (wood products), or a circle M stamp (RCP or CSP pipe, steel items, miscellaneous concrete products and signs). See attached for "Certification of Materials."
- 5.2.1 When properly marked materials are delivered to the project, they must be accompanied by a form 406 or form 407 signed by the prime contractor unless accepted under 5.2.2. Attach the appropriate materials certifications, material test reports, and mill test reports to the form 406 or 407 and submit the complete package along with two copies to the Project Manager. Certifications must be submitted from the plant or point of manufacture and be completely filled out and signed by an authorized representative of the supplier. A more detailed report will follow from the inspection agency including mill tests, material certifications and the origin of manufacture for steel products.
- 5.2.2 When properly marked materials are delivered to the project, they must be accompanied by a certification of materials report or a mill report submitted from the plant or point of manufacture and be completely filled out and signed by an authorized representative of the supplier. Acceptance of the applicable certifications, material test reports and mill test reports may be made by the agency inspector for some items inspected during fabrication, such as Corrugated Steel Pipe (CSP), Reinforced Concrete Pipe (RCP), Precast Concrete Beams, and some structural steel items. The fabrication plant inspector will complete the applicable inspection form or an inspection report for the item(s) inspected. The inspector certifies all steel test reports and certifications for the material incorporated into the finished products have been received and reviewed when signing the inspection report.

The inspector then E-mails or FAXs the completed form to the MDT Engineering Project Manager and the District lab for the project. The inspection form will list the items inspected and accepted by the inspector. The inspector will maintain and file mill test reports, material test reports and manufacturer certifications for the items inspected in the materials file in the District office where the inspection is made. This file is for documentation purposes should an audit be required. The supporting documentation does not need to be sent to the Engineering Project Manager or the District lab for their files. A copy of the completed form with all applicable documentation attached must be sent to:

Certification Compliance Materials Bureau 2701 Prospect Avenue PO Box 201001 Helena, MT 59620-1001

Properly marked materials delivered to the project without a certification of materials or mill reports can be incorporated into the project at the Project Manager's discretion, but payment for the materials will be withheld until the reports are provided. It is the prime contractor's responsibility to ensure that proper reports are delivered to the Project Manager.

6 Small Quantity Items:

6.1 Projects requiring only small quantities of materials may not require standard acceptance sampling and testing. Items such as Grade C Plant Mix under 500 tons, paint under 25 gallons and minor quantities of concrete are examples. When items are designated as small quantities by the Project Manager, their acceptance will be based upon proper documentation, such as concrete mix design check, air and slump test results, aggregate gradation results, etc. The Project Manager will notify the Helena and District Labs, in writing, whenever items are accepted on this basis.

7 Optional Samples:

- 7.1 All materials incorporated into the project, whether represented by actual samples or by certification, are subject to final field inspection and acceptance by the Project Manager. He has the option to obtain more than the required minimum number of samples and to submit as many additional samples as he deems necessary to insure conformance to specifications.
- 8 Samples:
- 8.1 Samples of material to be incorporated into the work must be sampled by the contractor and witnessed by an MDT representative in order to be classified as **official** samples.
- **8.2** Acceptance Samples Department personnel or an authorized representative will witness the actual samples taken by the contractor
- **8.3** Quality Assurance Perform sampling for QA according to Montana Standard Specifications for Road and Bridge Construction for the item to be sampled. Department personnel or an authorized representative will witness samples taken by the contractor.

8 Samples: (continued)

- 8.4 Independent Assurance (IA) The Department requires that all sampling and testing for Independent Assurance purposes be accomplished by Department personnel or authorized representatives. IA samples must be taken under the direct supervision of the Materials Supervisor or his authorized representative and must not be scheduled on such an inflexible and regular routine that its frequency can be predicted, but sufficient samples must be submitted to satisfy the frequency intended.
- 8.5 Final Record (FR) FR samples cannot be taken by personnel who generally do the sampling. They must be taken by or under the direct supervision of the Materials Supervisor or his authorized representative and must not be scheduled on such an inflexible and regular routine that its frequency can be predicted, but sufficient samples must be submitted to satisfy the frequency intended. FR samples are to be taken in accordance with MT-602, section 5.
- 8.6 Portland Cement Samples will be taken by the Materials Bureau from Montana manufacturers and suppliers. A minimum of two samples will be taken annually, more may be taken if necessary. The purpose of this sampling and testing is to establish agreement between the manufacturer's certifications and the testing done by the Materials Bureau. The Materials Bureau is inspected and accredited by the Cement and Concrete Laboratory (CCRL) as established by the National Bureau of Standards (NBS). Sampling from the project for acceptance purposes will be taken on a random basis by District personnel in accordance with MT-108. Acceptance is based upon conformity to both physical and chemical requirements listed in the specifications.

9 Forms and Reports:

- **9.1** Regardless of the basis of acceptance, the method of identification of all items incorporated in the project must be documented in the project records.
- 9.2 Most major materials to be tested have a report form designated for their exclusive use (see MT-513). These forms shall be completed as fully as possible and followed by distribution as indicated.
- 9.3 Materials not covered by a designated report form must be accompanied by a Miscellaneous Samples Lab Form 45. This form must be fully completed. The form must have the following information: project number, project name, date, name of the sampler, district/area, name of the product, quantity, name and address of the manufacturer, supplier and jobber, and the distribution. In the case of acceptance on the basis of certification or field inspection, a Form 46, 406 or 407 should be used. A remark must be made that a sample is not being submitted and acceptance is on the basis of an authorized prequalification program, manufacturer's certifications or labels.

MDT FIELD ID

Form No. 406

(Contractor's Name, Typed or Printed)

(Contractor's Signature)

CONTRACTOR'S CERTIFICATE OF COMPLIANCE FOR NON-STRUCTURAL STEEL & IRON ITEMS For Compliance with the "Buy America" Provision Std. Spec 106.09 & 23 CFR 635.410

				Di	ATE-INSPECTOR INITIALS
1DT Project No		Project Nam	e		
he					
(Name of N	Manufacturer/Supplier)	(Address)) (0	City, State)	(Phone)
as furnished to _					
(Name of C	Contractor)	(Address) (0	City, State)	(Phone)
ne following mate	rials for use in the construc	ction of the abov	e referenced p	roject.	
MDT Bid Item No.	Product Description	Quantity	Unit LF,YD ² , m, m ³ , etc.	Applicable Specification (AASHTO, ASTM, MD etc.)	
	ed documentation with the entation. Refer to MT 60				nce on the "Buy
occurred in the Un	Co Material. I hereby certify the states for the above lines and specifications.		turing processe	es, including application of	
Non-Dom	nestic Material. I hereby concecifications with the except States. The material is concerned.	otion that all or p	art of the mani	ufacturing process may h	ave occurred

CONTRACTOR'S CERTIFICATE OF COMPLIANCE FOR MISCELLANEOUS STEEL & IRON ITEMS For Compliance with the "Buy America" Provision Std. Spec. 106.09 & 23 CFR 635.410

Note: Two copies of this certificate and attachments, along with the original, must be submitted to the MDT Engineering Project Manager for each type of material before that material can be used on the project. The Prime Contractor is responsible for providing proper documentation to MDT, and no payment will be made until that documentation is provided.

The form must be completely filled by the Prime Contractor. A list of materials, which may be accepted upon receipt of this form and proper documentation, is on the back of this form.

Copies of this form can be obtained from the MDT Materials Bureau, 2701 Prospect Avenue, PO Box 201001, Helena, Montana 59620-1001, or phone (406) 444-6300 or (406) 444-6298 or on the internet at www.mdt.state.mt.us. It is under MT –601 in the Montana Materials Manual.

MDT Materials Bureau will conduct random checks of documentation to confirm compliance to the "Buy American" requirement (Std. Spec. 106.09 & 23 CFR 635.410), and may require mill tests at that time. All certifications must have the "domestic steel" statement on them and be signed by a representative of that company. There is no change in Quality Assurance procedures including sampling and testing requirements (refer to MT 601).

For Buy America documentation, steel items are divided into 2 categories. A general guide is given below. The category of an item may vary on a case-by-case basis depending on the quantity and usage. The Project Manager determines the category of an item.

Category 1

Bridge Beams

Plate Girders

Piling (Most Items)

Diaphragms

Drilled Shaft Casing

Fluted Steel Piling

Frang. Sign Post Bkwy.

Guard Angles

Guardrail (Most items)

Guardrail Posts (T-101, etc.)

Impact Attenuators

Luminaire Standards and Lighting

Pedestrian Stairway

Reinforcing Steel

Sign Posts and Bases (Most Items)

SSPP (Struc.Stl. Plate Pipe)

Traffic Signals and Supports

Welded Wire (Most Items)

Wire Rope (Most Items)

Category 2

Barbwire

Butterfly Valves

Cattle guard & Wing Ends

Conduit-Steel

CSP (Corrugated Steel Pipe)

Delineator Posts

Ductile Iron Pipe

Fencing (Most Items)

Gate Valves

Ice Breakers

Irrigation Canal Gate

Trash Guard

Smooth Wire

Stock Tank

Water Service Line-Steel

Miscellaneous Nuts, Bolts, etc.

CONTRACTOR'S CERTIFICATE OF COMPLIANCE FOR MISCELLANEOUS STEEL & IRON ITEMS For Compliance with the "Buy America" Provision Std. Spec. 106.09 & 23 CFR 635.410

Some items, like reinforcing steel, will be in different categories for different uses. In major items such as bridges, it should be considered Category 1.

The required Buy America documentation varies for these categories.

Category 1 requires this form, full Mill Test Reports and documentation on all other steps in the process. **Category 2** requires this form and material test reports and certifications.

For non-domestic material, documentation of the cost of the material including delivery to the project is also required.

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Montana Materials Manual.

CONTRACTOR'S CERTIFICATE OF COMPLIANCE FOR MISCELLANEOUS ITEMS

					MDT ID
					DATE-INSPECTOR INITIALS
MDT Project N	No		Project Name		 -
The					
(Nam	e of Manufacturer/Supplie	r)	(Address)	(City, State)	(Phone)
has furnished	to				
	(Name of Contractor)		(Address)	(City, State)	(Phone)
the following n	naterials for use in the const	ruction of the	above referenced	project.	
MDT Bid Item No.	Product Description	Actual Quantity Used	Unit LF, YD ² , m, m ³ , etc.	Supplier	Applicable Spec. (AASHTO, ASTM, MDT, etc).
	ysis, Materials Test Repor sampling & testing requir		required docume	entation must be attach	ed to this form. Refer
I hereby certify	y that the above listed mater	Contractor	•	as set forth in the plans a	•
(Contr	actor's Signature)				
Engineering Prime Contr	copies of this certificate ar Project Manager for each actor is responsible for pr entation is provided.	type of mate	erial before that m	naterial can be used on	the project. The
	ust be completely filled by is form and proper docum				be accepted upon

Copies of this form can be obtained from the MDT Materials Bureau, 2701 Prospect Avenue, PO Box 201001, Helena, Montana 59620-1001, or phone (406) 444-6300 or (406) 444-6298 or on the internet at <u>www.mdt.state.mt.us</u>. It is under MT -601 in the

Form No. 407

The following miscellaneous items may be accepted with the "Contractor's Certificate of Compliance for Miscellaneous Items" (Form 407), including appropriate attachments i.e. Certificates of Analysis, Materials Test Reports, etc. All Certifications from suppliers, fabricators, manufacturers and contractors must be signed by a representative of that company. There is no change in acceptance, sampling or testing requirements (refer to MT 601).

Canal Gates

Class 4 Poles

Concrete Barrier Rail

Concrete Bench

Concrete Picnic Table

Construction Fabrics

Corrugated Aluminum Pipe

Curb-Conc. Median

Deck Seal

Delineators

Edge Drain

Fertilizer

Geo-textiles

HMWM Treatment Material

Inlets

Joint Seals-Silicon

Landscaping

Mailbox

Manholes

Median Rail-Concrete

Mulch

Plastic Pipe

PVC

Reinforced Concrete Pipe

Signs

Sod

Topsoil

Trash Receptacle

Trees & Shrubs

TT Barnpoles

Wood Fence Posts

AGGREGATE:

Bituminous Treated Base (12)

Cement Treated Base, Stockpiled (13)

Cement Treated Base, When Used (13)

Concrete, During Production of Aggregate (13)

Concrete, During Production of Concrete

for Paving, QA Projects (13)

Concrete, During Production of Concrete

for all Structures (14)

Concrete, Proposed Source (14)

Concrete Prepared from Established Source (14)

Concrete from a New Source (15)

Crushed Cover Material

- QA Projects (15)
- Non-QA Projects (15)

Open Graded Friction Course

- QA Projects (16)
- Non-QA Projects (16)

Gravel Fill (Bedding & Filter) (16)

Grout Sand (16)

Plant Mix Base. Over 500 Tons(when used) (16)

Plant Mix Base, Under 500 Tons (when used) (17)

Plant Mix Base & Surfacing (when stockpiled)(17)

Plant Mix Surfacing (when used)

- QA Projects (17)
- Non QA Projects Under 500 Tons (17)
- Non QA Projects Over 500 Tons (18)
- Preconstruction, Proposed Surfacing Source Samples (18)
- Surfacing, Not Pre-Approved (18)

Surfacing, Crushed Base Course, Crushed Top

Surfacing, Selected Surfacing, Sand Surfacing

- Non QA Over 500 tons (18)
- Non QA Under 500 tons (19)
- QA Projects (19)

BINDER: (19)

BITUMINOUS MATERIALS:

Asphalt Cement & Liquid Asphalt

- Non QA Projects Over 2,000 Gallons (19)
- Non QA Projects Under 2,000 Gallons (20)
- QA Projects (20)

Asphalt Emulsions (20)

Performance Graded Asphalt Binder - PGAB (20)

BITUMINOUS MIXTURES:

Density Control (220

Bituminous Surface Treatment (17)

Mineral Filler (21)

Plant Mix Base (21)

Plant Mix Surfacing (21)

Plant Mix Surfacing (Grade "B") (21)

Plant Mix Surfacing (Grade "C") (21)

Plant Mix Surfacing (Grade "D") (21)

Plant Mix Surfacing (SHRP Grade) (22)

Recycled Pavements (22)

Seal Coat (SC) (22)

BORROW MATERIAL:

Special Borrow (22)

BRIDGE HARDWARE:

Nuts & Bolts (22)

Direct Tension Indicators (22)

Expansion Joints (22)

Elastomeric Bearing Pads (23)

PVC Waterstop (23)

BUILDING BLOCK & BRICK (23)

CLACIUM/MAGNESIUM CHLORIDE:

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Portland (Out-of-State Suppliers) (23)

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Admixtures (New Sources) (24)

Air Test & Slump Test (Paving & Structural) (24)

Cylinders for Statistical Acceptance (Paving) (25)

Cylinders for Statistical Acceptance (Bridges) (25)

Conductors & Cables (29) Conduit (Metal & Plastic) (29)

EPOXY RESIN & ADHESIVE:

For Bonding Fresh to Hardened Concrete (29) For Bonding Hardened to Hardened Concrete (29)

CONCRETE: (continued)

Cylinders for Structures Designed to Support Loads (25)
Cylinders for Minor Structures with 50 CYS or more - (Head walls, drop inlets, etc.) (26)
Cylinders Position Poil Cylinders Minor Minor

Culvert, Barrier Rail, Curb, and Other Miscellaneous Precast Items

(21)

Curing Compounds (New Sources) (26) Curing Compounds (Established Sources) (26) Protective Coatings for Concrete Bridge Structures (Linseed Oil - Boiled) (27) Water (27)

COPPER:

Water Stop (27)

CRACK SEALER: Hot Poured, Bituminous (27)

CULVERT:

Corrugated Aluminum (27) Corrugated Steel (27) Coatings (27) Corrugated Underdrain (28) Drain Tile & Drain Pipe (28) Reinforced Concrete (28)

DENSITY CONTROL:

Bituminous Mixtures

- QA Projects (28)
- Non-QA Projects (28)

Culvert Backfill (28) Embankment (28) Surfacing Material, Non-Bituminized (29)

DRAINAGE:

Underdrains - Plastic & Metal (29)

ELECTRICAL:

EXPANSION JOINT FILLER:

Poured (Hot & Cold) (29) Preformed (Cork, etc.) (30)

FENCING:

Barbed Wire, Woven Wire, Chain Link, Hardware, Tie Wire (30) Steel Fence Posts (30) Wood Fence Posts (30)

FERTILIZER:

Under 500 Pounds (30) Over 500 Pounds (30)

FIBER REINFORCED PADS (30)

FLY ASH:

Blending Material (31)

GEOTEXFILES: CONSTRUCTION:

Woven, Non-Woven (31) Erosion Control Blankets (31) Geogrid, Geomembrane (31)

GLASS BEADS (31)

GUARD RAIL & MEDIAN RAIL:

Hardware (31) Steel (31) Wire Rope (31) Wood Posts & Blocks (32)

HIGHWAY SIGNING (32)

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MULCH (32)

NURSERY STOCK (32)

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Traffic (32)

Under 25 Gallons (Non-Traffic) (32)

Over 25 Gallons & Not Pretested (Non-Traffic) (32)

PAVEMENT MARKING MATERIALS:

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H Piles (33)

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Untreated Timber (33)

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Pressure (34)

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PLUMBING FIXTURES (34)

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SEEDING (35)

SHEET ROCK (35)

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SOD: (35)

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Corrosion Testing (36)

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New Steel (36)

Salvaged (36)

TOP SOIL:

Imported (36)

Salvaged (36)

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Corrosion Testing (36)

WATER-PROOFING MATERIALS (36)

WEAR:

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WOOD ITEMS:

Timber (Treated) (36)

Timber (Untreated) (36)

Preservatives (37)

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
AGGREGATE; BITUMINOUS TREATED BASE – NON QA PROJECTS OVER 500 TONS STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208 MT210 MT217 MT219 MT219 MT228 MT230	MT201	1 SAMPLE FOR EACH 1,500 TONS (750 CUBIC METERS) FOR THE FIRST 7,500 TONS (3,750 CUBIC METERS), AND 1 SAMPLE FOR EACH 2,500 TONS (1,250 CUBIC METERS) OVER 7,500 TONS (3,750 CUBIC METERS) THEREAFTER FOR EACH TYPE OF MATERIAL.	IA SAMPLES - 1 SAMPLE FOR EACH 50,000 TONS (25,000 CUBIC METERS) FOR THE FIRST 100,000 TONS (50,000 CUBIC METERS), THEN 1 SAMPLE FOR EACH 100,000 TONS (50,000 CUBIC METERS) THEREAFTER FOR EACH TYPE OF MATERIAL. FR - 1 SAMPLE FOR EACH 4 MILES OF 2-LANE ROADWAY.	IA SAMPLES - 1 SAMPLE FOR EACH 50,000 TONS (25,000 CUBIC METERS) FOR THE FIRST 100,000 TONS (50,000 CUBIC METERS), THEN 1 SAMPLE FOR EACH 100,000 TONS (50,000 CUBIC METERS) THEREAFTER FOR EACH TYPE OF MATERIAL.	
AGGREGATE; BITUMINOUS TREATED BASE – NON QA PROJECTS UNDER 500 TONS STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208 MT210 MT217 MT217 MT219 MT228 MT230	MT201	SEE SPECIAL PROVISIONS.	FR - 1 SAMPLE FOR EACH 6.4 KILOMETERS OF 2-LANE ROADWAY, MINIMUM OF 1 PER PROJECT CONTRACT.		
AGGREGATE; BITUMINOUS TREATED BASE – QA PROJECTS STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208 MT210 MT217 MT217 MT219 MT228 MT230	MT202	1 SAMPLE FOR EACH 2,500 TONS (1,250 CUBIC METERS); ONE LOT = 5 SAMPLES OR APPROXIMATELY 12,500 TONS (6,250 CUBIC METERS).	1 SAMPLE FOR EACH 6 LOTS (MINIMUM OF 1 PER PROJECT). FR - 1 SAMPLE FOR EACH 6.4 MILES OF 2-LANE ROADWAY, MINIMUM OF 1 PER PROJECT/CONTRACT.	1 IA SAMPLE FOR EACH 6 LOTS, MINIMUM OF 1 PER PROJECT/CONTRACT.	

	TEST/	SAMPLE	SAMF	PLING, TESTING AND ACCEPTANCE ISSUE	D BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
AGGREGATE; CEMENT TREATED BASE – STOCKPILED STD. SPEC. 701	SAMPLE MT216 TEST MT216	300 LB. SAMPLE EA. SOURCE OR EA. TYPE FOR MIX DESIGN	1 SAMPLE PER PROJECT/CONTRACT		TESTED AND MIX DESIGN ISSUED.
AGGREGATE; CEMENT TREATED BASE - WHEN USED STD. SPEC. 701	SAMPLE MT216 TEST MT216		1 SAMPLE FOR EACH 2,500 TONS (1,250 CUBIC METERS). 5 SAMPLES PER LOT.	1 – IA FOR EACH 5 LOTS, MIMIMUM 1 PER PROJECT/ CONTRACT.	1 – IA FOR EACH 5 LOTS, MIMIMUM 1 PER PROJECT/ CONTRACT.
AGGREGATE; CONCRETE AGGREGATE DURING THE PRODUCTION OF AGGREGATE STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT203 MT204 MT205 MT215	MT201	1 SAMPLE FOR EACH SIZE TO BE SUBMITTED TO DISTRICT/AREA LAB FOR TESTING. NOTE: CONTINUOUS SAMPLING DURING PRODUCTION TO CHECK MATERIAL.	1 SAMPLE FOR EACH SIZE.	
AGGREGATE; CONCRETE AGGREGATE, DURING THE PRODUCTION OF CONCRETE FOR PAVING - QA PROJECTS STD. SPEC. 501	SAMPLE MT201 TEST MT202 MT203 MT204 MT205 MT215	MT201	1 SAMPLE FOR GRADATION AND FINENESS MODULUS FOR EACH 750 CUBIC METERS. NOTE: SAMPLES SHALL BE TAKEN FROM THE STORAGE BIN AT THE POINT OF MIXING OR FROM THE DEVICE THAT CHARGES THE STORAGE BIN. ANY DEVIATION FROM THIS SAMPLING PROCEDURE MUST BE APPROVED BY THE MATERIALS ENGINEER.	NOTE: THE DISTRICT/AREA LAB WILL TAKE SAMPLES IN THE EVENT THAT FIELD PERSONNEL ARE UNABLE TO SO.	IA SAMPLES - 1 SAMPLE OF EACH SIZE FOR EACH TWO LANE.1.2 KM, MINIMUM OF 1 SAMPLE FOR PROJECTS LESS THAN 1.2 KM.

	TEST/	SAMPLE	SAMI	PLING, TESTING AND ACCEPTANCE ISSUE	D BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
AGGREGATE; CONCRETE AGGREGATE, DURING THE PRODUCTION OF CONCRETE FOR ALL STRUCTURES STD. SPEC. 701	SAMPLE MT201 MT201 TEST MT202 MT203 MT204 MT205 MT215	MT201	1 SAMPLE OF EACH SIZE FOR EACH 125 CUBIC METERS OF CONCRETE WITH A MINIMUM OF 1 SAMPLE FOR EACH SIZE PER PROJECT. NOTE: SAMPLES WILL BE TAKEN FROM THE STORAGE BIN AT THE POINT OF MIXING OR FROM THE DEVICE THAT CHARGES THE STORAGE BIN. ANY DEVIATION FROM THIS SAMPLING PROCEDURE MUST BE APPROVED BY THE MATERIALS ENGINEER.	1 SAMPLE OF EACH SIZE FOR EACH 125 CUBIC METERS OF CONCRETE WITH A MINIMUM OF 1 SAMPLE FOR EACH SIZE PER PROJECT. NOTE: SAMPLES WILL BE TAKEN FROM THE STORAGE BIN AT THE POINT OF MIXING OR FROM THE DEVICE THAT CHARGES THE STORAGE BIN. ANY DEVIATION FROM THIS SAMPLING PROCEDURE MUST BE APPROVED BY THE MATERIALS ENGINEER.	IA SAMPLES - AT LEAST 1 SAMPLE OF EACH SIZE OR EVERY 4TH SAMPLE OF EACH SIZE, MINIMUM OF 1 PER PROJECT/CONTRACT.
AGGREGATE; CONCRETE AGGREGATE, PROPOSED SOURCE (PIT SAMPLES) STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT203 MT204 MT205 MT209	MT201		3 – 25 KG. COMPOSITE SAMPLES FROM EACH SOURCE.	
AGGREGATE: CONCRETE AGGREGATE, FROM AN ESTABLISHED SOURCE STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT203 MT204 MT205 MT219	MT201		3 – 15 KG. SAMPLES OF FINE AGGREGATE AND 3 – 25 KG. SAMPLES OF MEDIUM AND COARSE AGGREGATE FOR EACH CONSTRUCTION SEASON FOR MIX DESIGN CHECK AND QUALITY CONTROL.	

	TEST/	SAMPLE	SAMI	PLING, TESTING AND ACCEPTANCE ISSUE	D BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
AGGREGATE; CONCRETE AGGREGATE, FROM A NEW SOURCE STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT203 MT204 MT205 MT209 MT215	MT201		3 – 15 KG. SAMPLES OF FINE AGGREGATE AND 3 – 25 KG. SAMPLES OF MEDIUM AND COARSE AGGREGATE.	
AGGREGATE; CRUSHED COVER MATERIAL - QA PROJECTS STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208 MT209 MT217 MT227 MT228 MT305	MT201	1 SAMPLE FOR EACH 500 TONS (250 CUBIC METERS); 1 LOT = 5 SAMPLES OR APPROXIMATELY 2,500 TONS (1,250 CUBIC METERS).	1 SAMPLE FOR EACH LOT.	1 – 70 KG. SAMPLE FROM STOCKPILE FOR DESIGN IA SAMPLES - 1 FOR EACH PROJECT/CONTRACT.
AGGREGATE; CRUSHED COVER MATERIAL - NON QA PROJECTS STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208 MT209 MT217 MT227 MT228 MT305	MT201	1 SAMPLE FOR EACH 500 TONS (250 CUBIC METERS).	1 SAMPLE FOR EACH 2,000 TONS (1,000 CUBIC METERS) OR 1 SAMPLE FOR EACH SOURCE.	1 – 70 KG. SAMPLE FROM STOCKPILE FOR DESIGN IA SAMPLES - 1 SAMPLE FOR EACH PROJECT/CONTRACT.

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
AGGREGATE; OPEN GRADED FRICTION COURSE - QA PROJECTS STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208 MT217 MT315	MT201	1 SAMPLE FOR EACH 400 TONS (200 CUBIC METERS), 1 LOT = 5 SAMPLES OR APPROXIMATELY 2,000 TONS (1,000 CUBIC METERS). NOTE: 2 SAMPLES PER PROJECT WILL BE TAKEN FOR FRACTURE, GRADATION AND ADHESION.	400 LBS. FROM STOCKPILE FOR DESIGN. 1 – 15 KG. SAMPLE FOR EVERY 2 LOTS.	1 – 15 KG. SAMPLE PER PROJECT FOR GRADATION, FRACTURE AND ADHESION. IA SAMPLES - 2 FOR EACH PROJECT/CONTRACT.	
AGGREGATE; OPEN GRADED FRICTION COURSE - NON QA PROJECTS STD. SPEC. 701	SAMPLE <u>MT201</u> TEST MT202 MT209 MT213 MT227	MT201	1 SAMPLE FOR EACH 1,000 TONS (500 CUBIC METERS). NOTE: 2 SAMPLES PER PROJECT WILL BE TAKEN FOR FRACTURE, GRADATION AND ADHESION.	180 KG. FROM THE STOCKPILE FOR DESIGN. 1 SAMPLE FOR EACH 4,000 TONS (2,000 CUBIC METERS) 1 – 15 KG. SAMPLE FOR GRADATION, ADHESION AND FRACTURE.	IA SAMPLES - 2 PER PROJECT/ CONTRACT.	
AGGREGATE; GRAVEL FILL (BEDDING AND FILTER) STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT208	MT201		MINIMUM OF 1 SAMPLE PER SOURCE. TESTING AND ACCEPTANCE ISSUED BY DISTRICT/AREA LAB.		
AGGREGATE; GROUT SAND STD. SPEC. 701	SAMPLE MT201 TEST MT202	MT201		1 – 15 KG. SAMPLE FROM EACH SOURCE.		
AGGREGATE; PLANT MIX BASE, OVER 500 TONS (WHEN USED) BY SPECIAL PROVISION	SAMPLE MT201 TEST MT202 MT208 MT213 MT217 MT305	MT201 MT202	1 SAMPLE FOR EACH 500 TONS (250 CUBIC METERS) OR EVERY 2 HOURS.	1 SAMPLE FOR EACH 5,000 TONS (2,500 CUBIC METERS) (SEE MT201, 16.1) 2 SAMPLES FOR EACH PROJECT FOR VOLUME SWELL AND FRACTURE. IA SAMPLES - 1 EVERY 4TH SAMPLES, MINIMUM OF ONE FOR EACH PROJECT/CONTRACT.	1 – 225 KG LB. SAMPLE FROM THE STOCKPILE FOR DESIGN IA SAMPLES - 1 EVERY 4TH SAMPLE, MINIMUM OF ONE FOR EACH PROJECT/CONTRACT.	

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
AGGREGATE; PLANT MIX BASE, UNDER 500 TONS (WHEN USED) BY SPECIAL PROVISION	SAMPLE MT201 TEST MT202 MT208 MT213 MT217 MT305	SEE SPECIAL PROVISIONS	SEE SPECIAL PROVISIONS.		IA SAMPLES – MINIMUM OF 1 PER PROJECT/CONTRACT.	
AGGREGATE; PLANT MIX BASE, PLANT MIX SURFACING (WHEN STOCKPILED) STD. SPEC. 701	SAMPLE MT201 TEST MT202 MT217 MT305	25 LB. FOR EACH 1,000 TONS	MINIMUM OF 5 SAMPLES PER PROJECT FOR VOLUME SWELL AND FRACTURE. NOTE: SEE SPECIAL PROVISIONS.	MINIMUM OF 5 SAMPLES PER PROJECT (AS DETERMINED NECESSARY FOR FRACTURE AND VOLUME SWELL).	MINIMUM OF 5 SAMPLES PER PROJECT (AS DETERMINED NECESSARY FOR FRACTURE AND VOLUME SWELL).	
AGGREGATE; PLANT MIX SURFACING QA PROJECTS (WHEN USED) STD. SPEC. 701	SAMPLE MT201 MT202 TEST MT202 MT208 MT213 MT217 MT305	MT201 MT202	1 SAMPLE FOR EACH 600 TONS (300 CUBIC METERS), ONE LOT = 5 SAMPLES OR APPROXIMATELY 3,000 TONS (1,500 CUBIC METERS).	1 SAMPLE FOR EVERY 2 LOTS 2 SAMPLES PER PROJECT FOR VOLUME SWELL AND FRACTURE IA SAMPLES – 1 FOR EVERY 6 LOTS, MINIMUM OF 1 PER PROJECT/ CONTRACT.	1 – 225 KG. SAMPLE FROM THE STOCKPILE FOR DESIGN 2 SAMPLES PER PROJECT FOR VOLUME SWELL AND FRACTURE IA SAMPLES - 1 FOR EVERY 6 LOTS, MINIMUM OF 1 PER PROJECT/CONTRACT.	
AGGREGATE; PLANT MIX SURFACING - NON QA PROJECTS (UNDER 500 TONS) STD. SPEC. 701	SAMPLE MT201 MT202 TEST MT202 MT208 MT213 MT217 MT305	MT201 MT202	SEE SPECIAL PROVISIONS.		IA SAMPLES – MINIMUM OF 1 PER PROJECT/CONTRACT.	

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU		
AGGREGATE; PLANT MIX SURFACING - NON QA PROJECTS (OVER 500 TONS) STD. SPEC. 701	SAMPLE MT201 MT202 TEST MT202 MT208 MT213 MT217 MT305	MT201 MT202	1 SAMPLE FOR EACH 500 TONS (250 CUBIC METERS) OR 1 SAMPLE EVERY 2 HOURS (SEE MT201, 16.1).	1 SAMPLE FOR EACH 5,000 TONS (2,500 CUBIC METERS) 2 SAMPLES PER PROJECT FOR VOLUME SWELL AND FRACTURE IA SAMPLES - 1 SAMPLE EVERY 4TH SAMPLE, MINIMUM OF 1 PER PROJECT/CONTRACT.	1 – 225 KG. SAMPLE FROM THE STOCKPILE FOR DESIGN 2 SAMPLES PER PROJECT FOR VOLUME SWELL AND FRACTURE IA SAMPLES - 1 SAMPLE EVERY 4TH SAMPLE, MINIMUM OF 1 PER PROJECT/CONTRACT.	
AGGREGATE; SHOULDER GRAVEL, TRAFFIC GRAVEL	SAMPLE MT201 TEST MT202	MT210 MT202	MINIMUM OF 1 SAMPLE PER PROJECT/CONTRACT, RESAMPLE IF MATERIAL CHANGES. SEE SPECIAL PROVISIONS.			
AGGREGATE; PROPOSED SURFACING SOURCE SAMPLES STD. SPEC. 701	MT201	MT201		TEST FOR GRADATION, LL, PI, AND VOLUME SWELL.	ACCEPTANCE BASED ON SATISFACTORY TEST RESULTS.	
AGGREGATE; SURFACING, NOT PRE-APPROVED	MT201	MT201		5 RANDOM SAMPLES PER PROJECT/CONTRACT.	ACCEPTANCE BASED ON SATISFACTORY WEAR TEST RESULTS.	
AGGREGATE; SURFACING; CRUSHED BASE COURSE, CRUSHED TOP SURFACING, SELECTED SURFACING, SAND SURFACING, NON QA PROJECTS OVER 500 TONS STD. SPEC. 701	SAMPLE MT201 MT202 TEST MT202 MT208 MT210 MT217 MT219 MT228 MT230	MT201	1 SAMPLE FOR EACH 1,500 TONS (750 CUBIC METERS) FOR THE FIRST 7,500 TONS (3,750 CUBIC METERS) AND 1 SAMPLE FOR EACH 2,500 TONS (1,250 CUBIC METERS) OVER 7,500 TONS (3,750 CUBIC METERS) THEREAFTER FOR EACH TYPE OF MATERIAL.	IA SAMPLES - 1 SAMPLE FOR EACH 50,000 TONS (25,000 CUBIC METERS) FOR THE FIRST 100,000 TONS (50,000 CUBIC METERS), THEN 1 SAMPLE FOR EACH 100,000 TONS (50,000 CUBIC METERS) FOR EACH TYPE OF MATERIAL THEREAFTER.	IA SAMPLES - 1 SAMPLE FOR EACH 50,000 TONS (25,000 CUBIC METERS) FOR THE FIRST 100,000 TONS (50,000 CUBIC METERS), THEN 1 SAMPLE FOR EACH 100,000 TONS (50,000 CUBIC METERS) FOR EACH TYPE OF MATERIAL THEREAFTER. IA SAMPLES – MINIMUM OF 1 PER PROJECT/CONTRACT.	

	TEST/	SAMPLE	SAMI	PLING, TESTING AND ACCEPTANCE ISSUE	NCE ISSUED BY	
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
AGGREGATE;	SAMPLE	MT201	SEE SPECIAL PROVISIONS.		IA SAMPLES – MINIMUM OF 1 PER	
SURFACING; CRUSHED	MT201				PROJECT/CONTRACT.	
BASE COURSE, CRUSHED	MT202				TROSECT/CONTRACT.	
TOP SURFACING,	TEST					
SELECTED SURFACING,	MT202					
SAND SURFACING, NON QA	MT208					
PROJECTS UNDER 500	MT210					
TONS	MT217					
STD. SPEC. 701	MT219					
	MT228					
	MT230					
AGGREGATE;	SAMPLE	MT201	1 SAMPLE FOR EACH 2,500 TONS	IA SAMPLES - 1 SAMPLE FOR EACH 6	IA SAMPLES - 1 SAMPLE FOR EACH 6	
SURFACING; CRUSHED	MT201		(1,250 CUBIC METERS), ONE LOT = 5	LOTS, MINIMUM OF 1 SAMPLE PER	LOTS, MINIMUM OF 1 SAMPLE PER	
BASE COURSE, CRUSHED	MT202		SAMPLES OR APPROXIMATELY 12,500	PROJECT/CONTRACT.	PROJECT/CONTRACT.	
TOP SURFACING,	TEST		TONS (6,250 CUBIC METERS).			
SELECTED SURFACING,	MT202					
SAND SURFACING, QA	MT208					
PROJECTS	MT210					
STD. SPEC. 701	MT217					
	MT219					
	MT228					
	MT230					
BINDER	SAMPLE	12 KG.	SEE MT201, PARAGRAPH 8.			
STD. SPEC. 301	MT201					
	TEST					
	MT201					
BITUMINOUS MATERIALS;	SAMPLE	2-1 LITER	2 QUARTS FROM EACH SHIPMENT		IA SAMPLES - FOR PROJECTS OVER	
LIQUID ASPHALT, NON QA	MT302	SAMPLES	OVER S TO MATERIALS BUREAU.		75,000 LITERS, 1 QUART FOR EACH	
PROJECTS OVER 2,000 GAL.					750,000 LITERS.	
STD. SPEC. 702						

	TEST/	SAMPLE	SAMI	PLING, TESTING AND ACCEPTANCE ISS	JED BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
BITUMINOUS MATERIALS; LIQUID ASPHALT, NON QA PROJECTS UNDER 2,000 GAL. STD. SPEC. 702		NONE	CERTIFICATE OF COMPLIANCE REQUESTED.		
BITUMINOUS MATERIALS; LIQUID ASPHALT, QA PROJECTS STD. SPEC. 702		1-LITER IN METAL CONTAINER	1 - 1 LITER SAMPLE FOR EACH 500 METRIC TONS OF PLANT MIX, ONE LOT = 6 SAMPLES OR APPROXIMATELY 3,000 METRIC TONS. NOTE: FOR GRADE "C" BITUMINOUS MIXTURES REFER TO SPECIAL PROVISIONS.		IA SAMPLES - 1 SAMPLE FOR EVERY 5 LOTS TO MATERIALS BUREAU.
BITUMINOUS MATERIALS; ASPHALT EMULSIONS STD. SPEC. 702	SAMPLE MT302	2-1 LITERS SAMPLES IN PLASTIC CONTAINER S	2 – 1 LITER SAMPLES TAKEN FROM THE TANKER OR TRAILER.		I.A. SAMPLES - FOR PROJECTS OVER 75,000 LITERS., 1 SAMPLE FOR THE FIRST 375,000 LITERS. AND 1 SAMPLE FOR EACH 375,000 LITERS. THEREAFTER.
BITUMINOUS MATERIALS; PERFORMANCE GRADED ASPHALT BINDER (PGAB)	SPECIAL PROVISION	2 - 1 /2 LITER METAL CANS	SEE SPECIAL PROVISIONS		
BITUMINOUS MIXTURES; DENSITY CONTROL, QA PROJECTS STD. SPEC. 401	SAMPLE MT212 OR CORES TEST MT212 MT313	MT212 MT313	1 TEST FOR EACH 600 METRIC TONS OF MIX; LOT = 5 TESTS OR APPROX. 3,000 METRIC TONS OF MIX.	IA SAMPLES - SEE MT317.	
BITUMINOUS MIXTURES; BITUMINOUS SURFACE TREATMENTS (BST) STD. SPEC. 410			SEE "BITUMINOUS MATERIALS". SEE "CRUSHED COVER AGGREGATE".		

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
BITUMINOUS MIXTURES; MINERAL FILLER (HYDRATED LIME, FLY ASH, ETC.) STD. SPEC. 713	SAMPLE MT201 TEST MT301	MT201			1 – 2 KG. SAMPLE PER PROJECT/CONTRACT.	
BITUMINOUS MIXTURES; PLANT MIX BASE BY SPECIAL PROVISION	SAMPLE MT212 OR CORES TEST MT212 MT313				225 KG. SAMPLE IS REQUIRED FOR MIX DESIGN. SAMPLE MUST INCLUDE AGGREGATE, MINERAL FILLER AND ASPHALT TYPE.	
BITUMINOUS MIXTURES; PLANT MIX SURFACING GRADE "B" STD. SPEC. 401				FINAL RECORD SAMPLE - 2 CORES PER 2 LANES TAKEN IN ALTERNATING LANES AT 1 KM INTERVALS.	225 KG. SAMPLE IS REQUIRED FOR MIX DESIGN. SAMPLE MUST INCLUDE AGGREGATE, MINERAL FILLER AND ASPHALT TYPE.	
BITUMINOUS MIXTURES; COMMERCIAL PLANT MIX SURFACING, BY SPECIAL PROVISION	SAMPLE MT322 TEST MT306		IGNITION OVEN (1 SAMPLE FOR EACH 500 METRIC TONS OF MIX) ACCEPTANCE SAMPLE SIZE AND FREQUENCY IS DETERMINED BY MAINT. SUPERVISOR OR ENGINEER. NOTE: SEE "SPECIAL PROVISIONS" FOR MARSHALL PROPERTIES AND PLANT PRODUCTION REQUIREMENTS.	SAMPLE AND TEST AT DISTRICT'S DISCRETION. FINAL RECORD SAMPLES - 2 CORES PER 2 LANES TAKEN IN ALTERNATING LANES AT 1/2-MILE INTERVALS.	160 KG. SAMPLE IS REQUIRED FOR MIX DESIGN, SAMPLE MUST INCLUDE AGGREGATE, MINERAL FILLER AND ASPHALT TYPE NOTE: MIX DESIGNS TRANSFERRED FROM OTHER PROJECTS MUST BE APPROVED BY THE MATERIALS ENGINEER.	

	TEST/	TEST/ SAMPLE SAMPLE SIZE METHOD	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY		
MATERIAL	_		FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
BITUMINOUS MIXTURES; PLANT MIX SURFACING GRADE "D" BY SPECIAL PROVISION				FINAL RECORD SAMPLES - 2 CORES PER 2 LANE MILE TAKEN AT 1 KM INTERVALS.	680 KG. SAMPLE FOR MIX DESIGN, SAMPLE MUST INCLUDE AGGREGATE, MINERAL FILLER AND ASPHALT TYPE.
BITUMINOUS MIXTURES; PLANT MIX SURFACING GRADE "S" BY SPECIAL PROVISION				FINAL RECORD SAMPLES - 2 CORES PER 2 LANE MILE TAKEN AT 1 KM INTERVALS.	680 KG. SAMPLE FOR MIX DESIGN, SAMPLE MUST INCLUDE AGGREGATE, MINERAL FILLER AND ASPHALT TYPE.
BITUMINOUS MIXTURES; RECYCLED PAVEMENTS BY SPECIAL PROVISION	SAMPLE MT201 MT316	MT316	SAMPLES FOR PROPOSED RECYCLE PAVEMENT, RECYCLED MIX DESIGN, RECYCLED PAVEMENT PRODUCTION. CONTROL SHALL BE TAKEN IN ACCORDANCE WITH MT316.	FINAL RECORD SAMPLES - 2 CORES PER 2 LANE MILE TAKEN AT 1 KM INTERVALS.	
BITUMINOUS MIXTURES; SEAL COAT (SC) STD. SPEC. 409			SEE "BITUMINOUS MATERIALS" SEE "AGGREGATE, CRUSHED COVER MATERIAL".		
BORROW MATERIAL; SPECIAL BORROW STD. SPEC. 203	SAMPLE MT201 TEST MT202 MT208	MT201	SEE "SPECIAL PROVISIONS".	DETERMINE LL, PI, SOIL CLASS AND GRADATION USING THE FIELD SAMPLE SEE "SPECIAL ROVISIONS". IA SAMPLES – ONLY IF GRADATIONS REQUIRED FOR ACCEPTANCE.	SEE "SPECIAL PROVISIONS". IA SAMPLES – ONLY IF GRADATIONS REQUIRED FOR ACCEPTANCE.
BRIDGE HARDWARE; NUTS AND BOLTS STD. SPEC. 556	SAMPLE M292 ASTM A325	M292 ASTM A325	SEE SPECIAL PROVISIONS.		ACCEPTED BASED ON MANU- FACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.
BRIDGE HARDWARE; DIRECT TENSION INDICATORS BY SPECIAL PROVISION	SAMPLE ASTM F959	ASTM F959	SEE SPECIAL PROVISIONS.		ACCEPTED BASED ON MANU- FACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.

	TEST/	TEST/ SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
BRIDGE HARDWARE; EXPANSION JOINTS STD. SPEC. 707	SPECIAL PROVISION		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND FIELD INSPECTION FORM 46.		SUBJECT TO TESTING WHEN REQUESTED.	
BRIDGE HARDWARE; ELASTOMERIC BEARING DEVICES STD. SPEC. 711	AASHTO M251		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND FIELD INSPECTION FORM 46.		SUBJECT TO TESTING WHEN REQUESTED.	
BRIDGE HARDWARE; PVC WATERSTOP STD. SPEC. 707	ASTM D412,D746 D2240		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND FIELD INSPECTION FORM 46.		SUBJECT TO TESTING WHEN REQUESTED.	
BUILDING BLOCK AND BRICK; BY SPECIAL PROVISION OR PLANS			SAMPLES WILL BE TAKEN AT RANDOM AND ACCEPTANCE ISSUED ON FIELD INSPECTION, DIST. LAB REPORTS OR MANUFACTURER'S CERTIFICATION.			
CALCIUM/MAGNESIUM CHLORIDE; DUST CONTROL, PRIME, DEICER		SAMPLE 250 ML	DETERMINE SPECIFIC GRAVITY FOR EACH DISTRIBUTOR LOAD, ACCEPT ON FORM 46. IF SAMPLE FAILS, SUBMIT FIRST SAMPLE AND ONE EVERY 400 TONS FROM DISTRIBUTOR OR WHEN TAKEN FROM DIFFERENT TANKER/RAIL CAR. SAMPLE TO MATERIALS BUREAU ON FORM 45 WITH CERT FOR TESTING.			
CATTLE GUARD STD. SPEC. 611					MATERIALS BUREAU WILL MAKE ARRANGEMENTS FOR INSPECTION.	
CEMENT; PORTLAND CEMENT MONTANA SUPPLIERS STD. SPEC. 551	SAMPLE MT108	MINIMUM 7 KG.		RANDOM SAMPLES ACCORDING TO MT108.	ACCEPTANCE BASED ON MANU- FACTURER'S CERTIFICATION AND TESTS BY THE MATERIALS BUREAU. NOTE: SEE MT108.	
CEMENT; PORTLAND CEMENT OUT-OF-STATE SUPPLIERS					MATERIALS BUREAU NEEDS TO BE NOTIFIED TO MAKE ARRANGEMENTS FOR PRETESTING.	

	TEST/ SAMPLE		SAMF	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY		
MATERIAL	SAMPLE SIZE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
STD. SPEC. 551						

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
CEMENT; CEMENT TREATED BASE MIXTURE STD. SPEC. 304	SAMPLE MT108 <u>MT216</u> TEST MT202 MT216	2 SPECIMENS	ONE 7 DAY AND ONE 28 DAY COMPRESSION SPECIMEN FOR EACH 2 LANE MILE FOR EACH LIFT NOTE: SEE SPECIAL PROVISIONS FOR CEMENT CONTENT TESTING REQUIREMENTS.			
CONCRETE: ADMIXTURES - ESTABLISHED SOURCES STD. SPEC. 551	NONE	NONE			ACCEPTED ON MANUFACTURER'S CERTIFICATIONS AND SATIS-FACTORY FIELD PERFORMANCE.	
CONCRETE: ADMIXTURES - NEW SOURCES STD. SPEC. 551		1 LITER	1 LITER FROM THE FIRST SHIPMENT WITH MANUFACTUER'S CERTIFICATION.			
CONCRETE; AIR AND SLUMP TEST (PAVING AND STRUCTURAL) STD. SPEC. 551	SAMPLE MT102 MT104 <u>MT105</u> TEST MT102 MT104	MT105	ONE AIR AND SLUMP TEST ON THE 1ST THREE LOADS OF EA. CLASS FRESH CONC., THEN A MIN. OF ONE TEST FOR EA. 100 CUBIC METERS. OR PORTION THEREOF. AT LEAST ONE TEST PER DAY OF POUR IS REQUIRED. IF THE 1ST TEST SAMPLE FAILS, TESTS MUST BE PERFORMED FOR THE 2ND AND 3RD LOADS. EACH TEST WILL BE MADE USING FRESH CONCRETE.	I.A. TESTING - ONE AIR AND SLUMP TEST PER 500 CUBIC METERS OR A MIN. OF ONE PER MAJOR STR. ONE TEST PER 3.2 KILOMETERS OF 2-LANE PAVING OR MIN. OF ONE PER PROJECT/CONTRACT.		

	TEST/	SAMPLE	SAMF	PLING, TESTING AND ACCEPTANCE ISSUE	D BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
CONCRETE; CYLINDERS FOR STATISTICAL ACCEPTANCE (PAVING) STD. SPEC. 551	SAMPLE MT105 MT416 TEST MT101 MT102 MT104 MT105	MT105	TWO SETS OF CYLINDERS PER LOT - SEE ARTICLE 551.03.7 OF THE MONTANA SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION FOR LOT SIZE AND SIZE OF SET.	I.A. SAMPLES - ONE PER 3.2 KILOMETERS OF 2-LANE ROADWAY WITH A MIN. OF ONE PER PROJECT/CONTRACT.	
CONCRETE: CYLINDERS FOR STATISTICAL ACCEPTANCE (BRIDGES) STD. SPEC. 551	SAMPLE MT105 <u>MT416</u> TEST MT101 MT102 MT104 MT105	MT105	TWO SETS OF CYLINDERS PER LOT - SEE ARTICLE 551.03.7 OF THE MONTANA SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION FOR LOT SIZE AND SIZE OF SET.	I.A. SAMPLES - ONE SAMPLE FOR EACH 500 CUBIC METERS OR A MINIMUM OF ONE FOR EACH MAJOR STRUCTURE.	
CONCRETE; CYLINDERS FOR STRUCTURES DESIGNED TO SUPPORT LOADS STD. SPEC. 552	SAMPLE MT105 <u>MT416</u> TEST MT101 MT102 MT104 MT105	MT105	ONE SET OF THREE CYLINDERS FOR EACH 100 CUBIC METERS OR ANY FRACTION THEREOF FOR EACH DAY'S POUR. NOTE: THIS APPLIES TO NON-BRIDGE DESIGNED LOAD-BEARING ITEMS RETAINING WALLS, BUILDING FOUNDATIONS, CATTLE GUARD BASES, CULVERT FOUNDATION, AND TO CLASS AS OR BD CONRETE FOR BRIDGES.		

	TEST/	SAMPLE	SAMF	PLING, TESTING AND ACCEPTANCE ISSUE	D BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
CONCRETE; CYLINDERS FOR MINOR STRUCTURES WITH 50 CUBIC YARDS OR MORE STD. SPEC. 552	SAMPLE MT105 MT416 TEST MT101 MT102 MT104 MT105	MT105	ONE SET OF THREE CYLINDERS FROM FIRST POUR WITH EA. CLASS AND ONE SET PER 100 CUBIC METERS THEREAFTER.NOTE: THIS INCLUDES SUCH ITEMS AS CURBS, SIDEWALKS, IRRIGATION STRUCTURES, FOUNDATIONS, SLOPE PROTECTION, CULVERT HEADWALLS, ECT. CYLINDERS ARE MAINLY TO VERIFY MIX DESIGN, PRIMARY ACCEPTANCE IS ON BATCH INSP., AIR AND SLUMP TESTS ON EA. POUR. ACCEPTANCE OF CONC. IN PRECAST ITEMS WILL BE ON BASIS OF FIELD CURED CYL. SEE STANDARD SPECIFICATIONS, SECTION 554.03.6.	I.A. SAMPLE - ONE PER 500 CYS. WITH A MINIMUM OF ONE SET.	
CONCRETE; CONCRETE CULVERT, STD. SPEC. 708, BARRIER RAIL, CURB AND OTHER MISC. PRECAST ITEMS STD. SPEC. 554 CONCRETE; CURING COMPOUNDS, NEW SOURCES STD. SPEC. 551	SAMPLE MT110 TEST MT110 AASHTO T-22	1 LITER	A VISUAL INSPECTION WILL BE CONDUCTED ON ITEMS DELIVERED TO THE PROJECT. NOTE: ALL ITEMS SHOULD BE STAMPED WITH A CIRCLE M (M). SAMPLE AT RANDOM FROM FIRST SHIPMENT.	THE TESTING AND INSPECTION OF CONCRETE PIPE AND ASSOCIATED ITEMS WILL BE DONE BY DISTRICT LABORATORIES WHERE CONCRETE PLANTS ARE LOCATED. SEE STANDARD SPEC. 554.	MATERIALS BUREAU WILL TEST AND INSPECT AT THE ELK RIVER PLANT IN HELENA.
CONCRETE; CURING COMPOUNDS, ESTABLISHED SOURCES STD. SPEC. 551		NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION. SEE ESTABLISHED PRODUCTS LIST.		

	TEST/	LE SIZE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY		
MATERIAL	SAMPLE METHOD		FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
CONCRETE; PROTECTIVE COATINGS FOR CONCRETE BRIDGE STRUCTURES (BOILED LINSEED OIL, MINERAL SPIRITS) STD. SPEC. 551		1 LITER			ACCEPTED BASED ON MANU- FACTUER'S CERTIFICATION AND SATISFACTORY TEST RESULTS. SEE NOTE 5.
CONCRETE; WATER FOR CONCRETE STD. SPEC. 551	SAMPLE MT109	1 LITER	1 LITER WHEN WATER QUALITY IS DOUBTFUL AND 1 LITER FROM EACH NEW SOURCE TO MATERIALS BUREAU.		
COPPER: WATER STOP (SHEET COPPER) STD. SPEC. 707		1-12"x12"	FABRICATION CHECK.	1 RANDOM SAMPLE FOR EACH SHIPMENT INCLUDING MANUFACTUER'S CERTIFICATION. NOTE: WEIGHT PER SQUARE FOOT AND GAUGE CHECK.	1 RANDOM SAMPLE FOR EACH SHIPMENT INCLUDING MANU- FACTUER'S CERTIFICATION NOTE: NO SAMPLE REQUIRED IF TESTED BY THE DISTRICT.
CRACK SEALER; HOT POURED, BITUMINOUS PRETESTED		13 KG.	1 SAMPLE FROM THE FIRST LOT FOR PRETESTING WITH MANUFACTURER'S CERTIFICATION		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.
CRACK SEALER; HOT POURED, BITUMINOUS		2-1 LITER CANS	1 SAMPLE FOR EACH LOT TAKEN AT THE POINT OF APPLICATION WITH MANUFACTURER'S CERTIFICATION		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.
CULVERT; CORRUGATED ALUMINUM STD. SPEC. 603	MT401	MT401	VISUAL INSPECTION.	INSPECTION AT POINT OF MANUFACTURE WITH MILL TEST REPORTS SUBMITTED BY FABRICATOR.	
CULVERT; CORRUGATED STEEL STD. SPEC. 603	MT402	MT402	VISUAL INSPECTION.	INSPECTION AT POINT OF MANUFACTURE WITH MILL TEST REPORTS SUBMITTED BY FABRICATOR.	
CULVERT; COATING STD. SPEC. 603		½ KG. SAMPLE	1 SAMPLE FOR EACH LOT OR BATCH.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
CULVERT; CORRUGATED UNDERDRAIN STD. SPEC. 603		1 – 1 METER SECTION	1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
CULVERT; DRAIN TILE & DRAIN PIPE STD. SPEC. 603	NONE	NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION AND FIELD INSPECTION REPORT.		RANDOM SPOT CHECKS.	
CULVERT; REINFORCED CONCRETE STD. SPEC. 603	MT110	NONE	VISUAL INSPECTION.	ACCEPTED ON INSPECTION REPORT AT POINT OF MANUFACTURE.	ACCEPTED ON INSPECTION REPORT AT POINT OF MANUFACTURE.	
DENSITY CONTROL; BITUMINOUS MIXTURES QA PROJECTS STD. SPEC. 401	SAMPLE <u>MT212</u> TEST MT313	MT212	1 TEST FOR EACH 600 METRIC TONS OF MIX; 1 LOT = 5 TESTS OR APPROXIMATELY 3,000 METRIC TONS OF MIX. FR SAMPLE - CORE ACCORDING TO MT317.	NOTE: DISTRICT MAY PERFORM TESTS IN PLACE OF THE FIELD. THE PROCEDURE IS THE SAME AS THE FIELD.		
DENSITY CONTROL; BITUMINOUS MIXTURES NON-QA PROJECTS STD . SPEC. 401	SAMPLE MT313 CORES TEST MT212 MT313	MT313	1 TEST FOR EACH 300 METERS OF PAVER TRAVEL.	NOTE: DISTRICT MAY PERFORM TESTS IN PLACE OF FIELD. THE PROCEDURE IS THE SAME AS THE FIELD.		
DENSITY CONTROL; CULVERT BACKFILL STD. SPEC. 603	SAMPLE <u>MT201</u> TEST MT218 MT229	MT201	1 TEST PER 152 MM LIFT ON EACH SIDE OF THE PIPE FOR EACH 30 METERS, A MINIMUM OF 1 TEST PER SITE.			
DENSITY CONTROL; EMBANKMENT STD. SPEC. 203	SAMPLE <u>MT201</u> TEST MT204 MT218 MT229	MT201	1 TEST FOR EACH 4,000 CUBIC METERS FOR A-1 THRU A-3 MATERIAL. 1 TEST FOR EACH 2,000 CUBIC METERS A-4 THRU A-7 MATERIAL.	IA TESTS - 1 FOR EACH 5 KILOMETERS OR 150,000 CUBIC METERS.		

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
DENSITY CONTROL; SURFACING MATERIAL (NON-BITUMINIZED) STD. SPEC. 301	SAMPLE <u>MT219</u> TEST MT219	MT219	RESPONSIBLE FOR DENSITY CONTROL. SEE SPECIAL PROVISIONS.			
DRAINAGE; UNDERDRAINS – PLASTIC & METAL STD. SPEC 708, 709		1 METER	1 SAMPLE FOR EACH 750 METERS, MINIMUM OF 1 PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
ELECTRICAL; CONDUCTORS AND CABLES STD. SPEC. 703		1 METER	1 SAMPLE OF EACH SIZE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
ELECTRICAL; CONDUIT - METAL AND PLASTIC STD. SPECS. 616, 703		1 METER	ACCEPT ON CERTIFICATION & VISUAL INSPECTION FOR QUANTITIES LESS THAN 300 LINEAL METERS. SUBMIT 2 RANDOM SAMPLES FOR QUANTITIES OVER 300 LINEAL METERS. (EACH SIZE)		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
EPOXY RESIN AND ADHESIVE; FOR BONDING FRESH TO HARD CONCRETE. STD. SPEC. 551		1 LITER OF EACH COMPON- ENT	1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION, SUBJECT TO TESTING WHEN REQUESTED BY THE MATERIALS BUREAU.	
EPOXY; FOR BONDING HARDENED TO HARDENED CONCRETE STD. SPEC. 551		1 LITER OF EACH COMPON- ENT	1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION, SUBJECT TO TESTING WHEN REQUESTED BY THE MATERIALS BUREAU.	
EXPANSION JOINT FILLER; POURED (HOT AND COLD) STD. SPEC. 707	SAMPLE RANDOM	1 LITER	½ LITER FOR EACH LOT WITH FORM 45 AND MATERIIALS CERTIFICATE.			

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
EXPANSION JOINT FILLER; PREFORMED (CORK, ETC.) STD. SPEC. 707	SAMPLE RANDOM	152 X 610 MM SAMPLE	1 SAMPLE WITH MATERIALS CERTIFICATE PER PROJECT /CONTRACT.			
FENCING; BARBED WIRE, WOVEN WIRE, CHAIN LINK, HARDWARD, TIE WIRE STD. SPEC. 712	SAMPLE MT413	MT413	1 SAMPLE PER 50 ROLLS SELECTED AT RANDOM. MINIMUM OF 1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND MATERIALS BUREAU TESTING.	
FENCING; STEEL FENCE POSTS STD. SPEC. 712	SAMPLE MT413	1 PER 400	1 SAMPLE PER 400 POSTS SELECTED AT RANDOM.	ACCEPTED ON MANUFACTURER'S CERTIFICATION AND DISTRICT/AREA LAB TEST RESULTS.	ACCEPTED ON MANUFACTURER'S CERTIFICATION AND MATERIALS BUREAU TESTING WHEN REQUESTED BY DISTRICT/AREA LAB.	
FENCING; WOOD FENCE POSTS STD. SPEC. 712	NONE	NONE	VISUAL INSPECTION.		PRETESTED AT THE MILL/TREATING PLANT BY THE MATERIALS BUREAU AND ACCEPTANCE ISSUED SUBJECT TO FINAL FIELD INSPECTION.	
FERTILIZER; UNDER 225 KG STD. SPEC. 713	NONE	NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION.			
FERTILIZER; OVER 225 KG STD. SPEC. 713	SAMPLE MT403	1 LITER	1 RANDOM SAMPLE OF THE BLENDED FERTILIZER FROM EACH SHIPMENT SAMPLED AT THE PROJECT / CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND MATERIALS BUREAU TESTING.	
FIBER REINFORCED PADS BY SPECIAL PROVISION OR PLANS			DIMENSION OR WEIGHT CHECK FOR COMPLIANCE.			

	TEST/	SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
FLY ASH; BLENDING MATERIAL) STD. SPEC. 401	MT-305	2 KG.	SEE SPECIAL PROVISIONS.		FLY ASH SOURCES ARE SUBJECT TO PRE-QUALIFICATION – ACCEPTED ON MANUFACTURER'S CERTS. AND MATERIALS BUREAU TESTING. SEE SPECIA; PROVISIONS.	
GEOTEXTILES; CONSTRUCTION - WOVEN, NONWOVEN STD. SPEC. 713	SAMPLE MT421	MT421	1 SAMPLE FOR EACH 8,000 SQUARE METERS. MINIMUM OF 1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND MATERIALS BUREAU TESTING.	
GEOTEXTILES; EROSION CONTROL BLANKETS STD. SPEC. 713	NONE	NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY FIELD PERFORMANCE.			
GEOTEXTILES; GEOGRID, GEOMEMBRANE BY SPECIAL PROVISION	SAMPLE MT421	1 METER x ROLL WIDTH	1 SAMPLE FOR EACH 8,000 SQUARE METERS WITH MATERIALS CERTIFICATE. MINIMUM OF 1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND MATERIALS BUREAU TESTING.	
GLASS BEADS; STD. SPEC. 714	SAMPLE MT419	2 - ONE LITER CANS	2 - ONE LITER SAMPLES FROM EACH LOT, RACK OR BATCH NUMBER, UP TO 4,500 KG., AND ONE SAMPLE FOR EACH ADDITIONAL 4,500 KG. OR FRACTION THEREOF.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND MATERIALS BUREAU TESTING.	
GUARDRAIL & MEDIAN RAIL; - HARDWARE; STD. SPEC. 705	NONE	NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION & FROM 406.		RANDOM SPOT CHECKS.	
GUARDRAIL & MEDIAN RAIL; - STEEL STD. SPEC. 705	NONE	NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION & FORM 406.		RANDOM SPOT CHECKS.	
GUARDRAIL & MEDIAN RAIL; - WIRE ROPE STD. SPEC. 705	NONE	NONE	ACCEPTED ON MANUFACTURER'S CERTIFICATION & FORM 406.		RANDOM SPOT CHECKS.	

	TEST/	SAMPLE	SAMP	LING, TESTING AND ACCEPTANCE ISS	JED BY
MATERIAL	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
GUARDRAIL & MEDIAN RAIL: WOOD POSTS & BLOCKS STD. SPEC. 705	MT404	NONE	VISUAL INSPECTION		INSPECTED AT THE MILL/TREATING PLANT AND ACCEPTANCE ISSUED SUBJECT TO FINAL FIELD INSPECTION.
INSULATION; SPECIAL PROVISIONS OR PLANS	NONE	NONE	DIMENSION CHECK.		
MULCH; STD. SPEC. 610	MT403	MT403	1 RANDOM SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON SATISFACTORY TEST RESULTS.
NURSERY STOCK; BY SPECIAL PROVISIONS OR PLANS	MT403	MT403	FIELD INSPECTION AND ACCEPTANCE.		
PAINT; TRAFFIC STD. SPEC. 714	MT410	2 - 1 LITER SAMPLES	SAMPLE EACH LOT OR BATCH OF PAINT USED ON THE PROJECT.		ACCEPTED ON SATISFACTORY TEST RESULTS.
PAINT; NON TRAFFIC UNDER 25 GALLONS STD. SPEC. 710	NONE	NONE			
PAINT; NON TRAFFIC OVER 25 GALLONS STD. SPEC. 710	MT410	2 - 1 LITER SAMPLES	SAMPLE TO INCLUDE LABEL FROM CAN.		ACCEPTED ON SATISFACTORY TEST RESULTS.
PAVEMENT MARKING MATERIAL; EPOXY STD. SPEC. 714	MT410	1 LITER EACH OF PIGMENT & CATALYST	5 RANDOM SAMPLES PER PROJECT/ CONTRACT REPRESENTING 10 OR MORE LOTS, 1 RANDOM SAMPLE UNDER 10 LOTS, INCLUDE MFG CERT		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY RESULTS.

MATERIAL	TEST/ SAMPLE METHOD	SAMPLE SIZE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
			FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
PAVEMENT MARKING MATERIAL; PREFORMED PLASTIC STD.SPEC. 714	MT410	I LITER EACH OF PIGMENT & CATALYST	1 SAMPLE EVERY 300 METERS, MINIMUM OF 1 PER PROJECT/CONTRACT. SUBMIT ON FROM 45 WITH MANUFACTURER'S CERTIFICATION.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY RESULTS.	
PAVEMENT MARKING MATERIAL; THERMOPLASTIC STD. SPEC. 714	MT410	½ KG. OF SOLID MATERIAL OF EACH COLOR	5 RANDOM SAMPLES PER PROJECT/CONTRACT REPRESENTING 10 OR MORE LOTS, 1 RANDOM SAMPLE UNDER 10 LOTS. SAMPLE AT POINT OF APPLICATION, INCLUDE MFG CERT.	5 RANDOM SAMPLES PER PROJECT/CONTRACT REPRESENTING 10 OR MORE LOTS, 1 RANDOM SAMPLE UNDER 10 LOTS. SAMPLE AT POINT OF APPLICATION, INCLUDE MFG CERT.		
PEAT MOSS; BY SPECIAL PROVISION	MT403	½ KG. SAMPLE	1 SAMPLE PER PROJECT/CONTRACT.			
PILING; FLUTED TAPER STD. SPEC. 559	NONE	NONE	VISUAL INSPECTION.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SUBJECT TO FINAL FIELD INSPECTION.	
PILING; H PILES STD. SPEC. 559	NONE	NONE	VISUAL INSPECTION.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SUBJECT TO FINAL FIELD INSPECTION.	
PILING; PRESTRESSED CONCRETE STD. SPEC. 559	NONE	NONE	VISUAL INSPECTION.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SUBJECT TO FINAL FIELD INSPECTION.	
PILING; ROUND STEEL STD. SPEC. 559	NONE	NONE	VISUAL INSPECTION.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SUBJECT TO FINAL FIELD INSPECTION.	
PILING; TREATED TIMBER STD. SPEC. 559	MT404	NONE	VISUAL INSPECTION.		INSPECTED AT MILL/TREATING PLANT AND ACCEPTANCE ISSUED SUBJECT TO FINAL FIELD INSPECTION.	
PILING; UNTREATED TIMBER STD. SPEC. 559	MT404	NONE			INSPECTED AT MILL AND ACCEP- TANCE ISSUED SUBJECT TO FINAL FIELD INSPECTION.	

MATERIAL	TEST/ SAMPLE METHOD	SAMPLE SIZE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
			FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
PIPE; PVC STD. SPEC. 603		1-1 METER SAMPLE	1 SAMPLE FOR EACH SIZE.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
PIPE: PRESSURE STD. SPEC. 603	NONE	NONE	VISUAL INSPECTION	ACCEPTED ON LAB REPORTS AND MANUFACTURERS CERTIFICATION.		
PIPE; WATER MAIN STD. SPEC. 603		1 – 1 METER SAMPLE	1 SAMPLE FOR EACH SIZE.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
PLUMBING FIXTURES; BY SPECIAL PROVISION OR PLANS	NONE	NONE	FIELD INSPECTION AND ACCEPTANCE BASED ON CATALOG CUTS & BROCHURES.			
PRESTRESS ITEM; CONCRETE BEAMS STD. SPEC. 553	MT111	MT111	VISUAL INSPECTION.	INSPECTED AT POINT OF MANUFACTURE.		
PRESTRESS ITEM; CONCRETE PILES STD. SPEC. 559	MT111	MT111	VISUAL INSPECTION.	INSPECTED AT POINT OF MANUFACTURE.		
PRESTRESS ITEM; WIRESTRAND STD. SPEC. 553	MT111	1.2 METER SAMPLE		SAMPLED AT POINT OF MANUFACTURE FOR PRESTRESSED ITEMS.	ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
QUARRY; GEOLOGICAL RECONNAISSANCE FOR CRUSHING SITES	MT224 MT408 MT409				ACCEPTED ON GEOTECHNICAL ANALYSIS.	
REINFORCING STEEL; BARS (FOR FIELD CONSTRUCTION) STD. SPEC. 711	MT414	2-1 METER PIECES	SAMPLE ACCORDING TO TABLE 1, MT414.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	

	TEST/ SAMPLE METHOD	SAMPLE SIZE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
MATERIAL			FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
REINFORCING STEEL; BARS, EPOXY COATED (FOR FIELD CONSTRUCTION) STD. SPEC. 711	MT414 AASHTO M284	2–1 METER PIECES	SAMPLE ACCORDING TO TABLE 1, MT414.		ACCEPTED ON MANUFACTURERS CERTIFICATION AND SATISFACTORY TEST RESULTS.	
REINFORCING STEEL; BARS, PRECAST ITEMS STD. SPEC. 711	MT110 MT111	2-1 METER PIECES	2 PIECES OF EACH SIZE FROM EACH SHIPMENT.		ACCEPTED ON MANUFACTUER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
REINFORCING STEEL; MESH – FIELD CONSTRUCTION STD. SPEC. 711	NONE	1 SAMPLE EACH LOT	1 SAMPLE FOUR LONGITUDINAL BARS WIDE AND FOUR TRANSVERSE BARS LONG. FIELD INSPECTION.		ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
REINFORCING STEEL; MESH (PRECAST ITEMS) STD. SPEC. 711	MT110	1 SAMPLE EACH LOT		1 SAMPLE FOUR LONGITUDINAL BARS WIDE AND FOUR TRANSVERSE BARS LONG. FIELD INSPECTION.	ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
REINFORCING STEEL; WIRE ROPE STD. SPEC. 711	AASHTO T244 M30	2-1.3 METER PIECES			ACCEPTED ON MANUFACTURER'S CERTIFICATION AND SATISFACTORY TEST RESULTS.	
RIP-RAP; STD. SPEC. 613	NONE	NONE	ACCEPT WITHRIPRAP FORM 127.		ACCEPTED ON FORM 46 WHEN RECEIVED FROM FIELD.	
ROOFING MATERIAL; BY SPECIAL PROVISION OR PLANS	NONE	NONE	ACCEPTED ON DIMENSION OR WEIGHT CHECK.			
SEEDING; STD. SPEC. 610	MT403	1 LITER EACH SPECIES			ACCEPTED ON SATISFACTORY TEST RESULTS RECEIVED FROM MONTANA STATE UNIVERSITY SEED LAB.	
SHEET ROCK; BY SPECIAL PROVISION OR PLANS	NONE	NONE	DIMENSION CHECK.			

MATERIAL	TEST/ SAMPLE METHOD	SAMPLE SIZE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY			
			FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU	
SIGNS & SIGNING MATERIAL; STD. SPEC. 704	MT406	MT406		VISUAL INSPECTION AND ACCEPTANCE IN ACCORDANCE WITH MT-406.		
SOD;	NONE	NONE	ACCEPT WITH A FIELD INSPECTION REPORT (FORM 46). SEE SPECIAL PROVISIONS.			
SOIL; CORROSION TESTING	SAMPLING MT207	2 KG.	SUBMIT SAMPLE WITH FORM 45.		MATERIALS BUREAU WILL ISSUE CULVERT RECOMMENDATION.	
STRUCTURAL STEEL; STD. SPEC. 711	NONE	NONE	VISUAL INSPECTION.		INSPECTION ARRANGED WITH MANUFACTURER ACCEPTED ON MILL TEST REPORTS, SHOP DRAWINGS, ETC., SUBMITTED BY FABRICATOR.	
TOPSOIL; IMPORTED STD. SPEC. 610	MT 412	1 KG.	SUBMIT SAMPLE WITH FORM 45.		ACCEPTED ON SATISFACTORY TEST RESULTS.	
TOPSOIL; SALVAGED STD. SPEC. 610	NONE	NONE				
WATER; CORROSION TESTING	SAMPLE MT207	1 LITER	1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON SATISFACTORY TEST RESULTS.	
WATER-PROOFING MATERIALS; STD. SPEC. 713		1 LITER	1 SAMPLE PER PROJECT/CONTRACT.		ACCEPTED ON SATISFACTORY TEST RESULTS.	
WEAR, CRUSHED TOP SURFACING - TYPE A & TYPE B CRUSHED BASE COURSE – TYPE A & TYPE B	MT209	25 KG.		3 WEAR SAMPLES FOR EACH TYPE OF MATERIAL TAKEN AT RANDOM DURING THE PRODUSTION OF STOCKPILE AGGREGATES.	3 RANDOM SAMPLES FOR WEAR.	
WOOD ITEMS; TIMBER TREATED	NONE	NONE	VISUAL INSPECTION.		INSPECTED AT THE MILL/TREATING PLANT AND ACCEPTANCE ISSUED	

		SAMPLE	SAMPLING, TESTING AND ACCEPTANCE ISSUED BY		
	SAMPLE METHOD	SIZE	FIELD	DISTRICT/AREA LAB	MATERIALS BUREAU
STD. SPEC. 706					SUBJECT TO FINAL FIELD INSPECTION.
WOOD ITEMS; TIMBER UNTREATED STD. SPEC. 706	NONE	NONE	VISUAL INSPECTION.		INSPECTED AT THE MILL/TREATING PLANT AND ACCEPTANCE ISSUED SUBJECT TO FINAL FIELD INSPECTION.

MT-601 SECTION II

Trade Name Products

1.0 Concrete Admixtures

1.1 Air Entraining Agents

MB-AE10 Master Builders Co.
Protex Protex Industries, Inc.
Protex Concentrate Protex Industries, Inc.

1.2 Water Reducer Admixtures Type A

Pozzolith 322N Master Builders Co.
Pozzolith 122N Master Builders Co.
Pozzolith 300N Master Builders Co.
Protex PDA 25 DP Protex Industries, Inc.
Pro-Krete N Protex Industries, Inc.
PSI 400N Gifford-Hill & Co., Inc.

1.3 Water Reducing & Retarding Admixtures Type D

Pozzolith 100R Master Builders Co.
Pozzolith 122R Master Builders Co.
Pozzolith 300R Master Builders Co.
Protex PDA 25 DP Protex Industries, Inc.
Pro-Krete R Protex Industries, Inc.
Protex Industries, Inc.

2.0 Concrete Curing Compounds

Promulsion 50 AW
LR-151 (Red Dye)
PW-3B (White)
Spec.-Cure (White)
Spec.-Cure (Clear)
Protex Industries, Inc.
Protex Industries, Inc.
Building Specialties
Building Specialties

3.0 Miscellaneous

Water Stop (bridges) All Domestic Brands
Seed, Certified Blue Tag Montana Seed Growers Association

Registered Purple Tag Montana Seed Growers Association Foundation - White Tag Montana Seed Growers Association

Set 45 Set Products, Inc.

(Patching & Anchor Bolt Material)

SS-1 All Domestic Brands (Emulsified Binder for Seeding Under 10,000 gal.)
Probond Epoxy Protex Industries,

(ET-265 and ET-266) Inc.

"Landglas" Fiberglass Roving Owens Corning